IMO Pump REPAIR PARTS KITS

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| https://www.apewater.com/wp-content/uploads/2014/02/IMO-repair-kit.jpg | Pump parts for **IMO G3DB-275 Pumps** (p/n 3217/1000)* **Minor Repair Kits** contain basic common wear parts - seals, bearings, gaskets and o-rings.
* **Major Repair Kits** contain all wearing parts including all Minor Kit parts
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|   **G3DB-275** | **MINOR KIT** | **3217/1000RA** |

Please note: Minor Repair Kits basic common wear parts - seals, bearings, gaskets and o-rings.

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| **Quantity:** | **Part #:**  | **Description:** |
| **ELASTOMER / BEARING MODULE** |
| 2 ea. | [PP056SB1-012](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-012&exactmatch=yes) | **\***O-RING |
| 1 ea. | [PP056SB1-438](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-438&exactmatch=yes) | **\***O-RING |
| 1 ea. | [PP056SB1-364](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-364&exactmatch=yes) | O-RING |
| 2 ea. | [PP028KA-200](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP028KA-200&exactmatch=yes) | **\***RING, RETAINING, EXT. |
| 1 ea. | [PP047BG/C](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP047BG%2FC&exactmatch=yes) | **\***BEARING |
| 1 ea. | [PP056SB1-168](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-168&exactmatch=yes) | O-RING |
| 1 ea. | [PP056SB1-243](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-243&exactmatch=yes) | O-RING |
| **SEAL MODULE** |
| 1 ea. | [S438FALX1](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S438FALX1&exactmatch=yes) | SPACER SUB-ASSEMBLY |
| 1 ea. | [PP046KJY](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP046KJY&exactmatch=yes) | **\***SEAL 2.000 DS RBRBLW |
| 1 ea. | [S438FAP](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S438FAP&exactmatch=yes) | SPACER |

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|   **G3DB-275** | **MAJOR KIT** | **3217/1000R** |

Please note: Major Kits contain all wearing parts including Minor Kit parts

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| **Quantity:** | **Part #:** | **Description:** |
| **ELASTOMER / BEARING MODULE** |
| 2 ea. | [PP056SB1-012](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-012&exactmatch=yes) | **\***O-RING |
| 1 ea. | [PP056SB1-438](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-438&exactmatch=yes) | **\***O-RING |
| 1 ea. | [PP056SB1-364](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-364&exactmatch=yes) | O-RING |
| 2 ea. | [PP028KA-200](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP028KA-200&exactmatch=yes) | **\***RING, RETAINING, EXT. |
| 1 ea. | [PP047BG/C](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP047BG%2FC&exactmatch=yes) | **\***BEARING |
| 1 ea. | [PP056SB1-168](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-168&exactmatch=yes) | O-RING |
| 1 ea. | [PP056SB1-243](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP056SB1-243&exactmatch=yes) | O-RING |
| **SEAL MODULE** |
| 1 ea. | [S438FALX1](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S438FALX1&exactmatch=yes) | SPACER SUB-ASSEMBLY |
| 1 ea. | [PP046KJY](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=PP046KJY&exactmatch=yes) | **\***SEAL 2.000 DS RBRBLW |
| 1 ea. | [S438FAP](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S438FAP&exactmatch=yes) | SPACER |
| **INTERNAL WEAR PARTS MODULE** |
| 1 ea. | [S404FS](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S404FS&exactmatch=yes) | HOUSING |
| 1 ea. | [S427FAE](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S427FAE&exactmatch=yes) | TUBE |
| 1 ea. | [S402FACX1](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S402FACX1&exactmatch=yes) | COVER |
| 1 ea. | [DSC275AE](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=DSC275AE&exactmatch=yes) | ROTOR POWER |
| 2 ea. | [RSC275AM](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=RSC275AM&exactmatch=yes) | IDLER ROTOR |
| 2 ea. | [S411FG](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S411FG&exactmatch=yes) | HSG. IDLER BAL. PIST. |
| 1 ea. | [S406EAA](https://www.imo-pump.com/cf/displaybomactive.php?partnumber=S406EAA&exactmatch=yes) | THRUST PLATE |

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